

# PPNG 6 - 68 S - Nitrogen generator with pressure swing adsorption technology

## Features & Benefits

- ▶ Energy saving control
- ▶ Outstanding air factors thanks to back-flow pressurization
- ▶ High-quality, high-efficient Carbon Molecular Sieves selected for the right application
- ▶ Guaranteed purity
  - Zirconia sensors for reliable purity measurement
  - Dedicated high purity variants
  - Purity certificates
- ▶ Designed & tested for cyclic load
- ▶ Reliable, efficient and low-maintenance angle seat valves
- ▶ Carefully designed exhaust silencers resulting in quiet and safe operation of the generator
- ▶ Optimal control and monitoring thanks to Purelogic™ Controller

## General Specifications

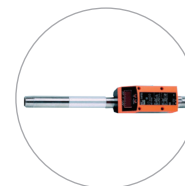
- ▶ Pressure Swing Adsorption (PSA) nitrogen generators - extruded profile design
- ▶ Nitrogen purity achievable:  
95% - 99.9% (PCT Variant) & 99.95%-99.999% (PPM variant)
- ▶ Inlet pressure range: 4-13 barg /60-189 psig
- ▶ Inlet temperature range: 5-60°C/41-140°F
- ▶ Required inlet air quality:  
1-4-1 according to ISO 8573-1:2010
- ▶ Power supply: 115-230VAC/50-60Hz



## Options



Wooden packaging



Flow meter



PDP sensor kit

The PPNG 6-68s series provides an efficient source of nitrogen for use in various industries like food and beverage, pharma, electronics and plastics. PPNG nitrogen generators use Pressure Swing Adsorption technology to extract nitrogen molecules from the compressed air; and can reach purities from 95% up to 99,999%. Nitrogen pressures can go up to 12 barg without the need for an additional booster. The air factors of the PPNG6-68s range are outstanding, making the return on investment very attractive compared to traditional gas supply.

With its PPNG 6-68s series, Pneumatech follows the plug and play philosophy. Pressure vessels, valves, exhaust system,

sensors and controls are all integrated within a compact canopy, designed for easy transport, installation and service.

The Purelogic™ is the central brain of the nitrogen generator. It optimizes operating costs thanks to the availability of the energy saving control; ensures maximum reliability by keeping track of the most important parameters of the generator; and offers impressive control and monitoring capabilities.

The optional flow meter and inlet pressure dew point sensor can be added to the scope of supply to further exploit the monitoring capabilities of the Purelogic™ controller.

### Technical specifications for PPNG 6-68 S

Specifications	Units	Variant	Product → Purity ↓	PPNG 6S	PPNG 7S	PPNG 9S	PPNG 12S	PPNG 15S	PPNG 18S	PPNG 22S	PPNG 28S	PPNG 30S	PPNG 37S	PPNG 41S	PPNG 50S	PPNG 63S	PPNG 68S
Nominal free nitrogen delivery <sup>(1)</sup>	Nm <sup>3</sup> /hr	PCT (%)	95	22.3	28.8	35.2	44.7	57.5	70.3	86.3	105.5	115.0	140.7	159.7	NA	NA	NA
			99.9	5.9	7.6	9.3	11.8	15.2	18.6	22.8	27.9	30.4	37.2	45.6	55.8	59.1	64.7
		PPM (%)	99.999	1.7	2.2	2.7	3.4	4.4	5.3	7.1	8.7	9.5	11.6	14.3	17.4	20.5	23.3
Nominal air consumption <sup>(1)</sup>	Nm <sup>3</sup> /hr	PCT (%)	95	43.1	55.5	67.9	86.3	111.0	135.8	166.5	203.7	222.0	271.5	308.3	NA	NA	NA
			99.9	23.9	30.8	37.7	47.9	61.6	75.3	92.4	113.0	123.2	150.7	182.5	223.3	226.8	258.6
		PPM (%)	99.999	11.5	14.8	18.1	22.9	29.5	36.1	47.4	58.0	63.2	77.3	93.4	114.2	122.4	152.3
Air Factor	-	PCT (%)	95	1.93	1.93	1.93	1.93	1.93	1.93	1.93	1.93	1.93	1.93	1.93	NA	NA	NA
			99.9	4.05	4.05	4.05	4.05	4.05	4.05	4.05	4.05	4.05	4.05	4.00	4.00	3.84	4.00
		PPM (%)	99.999	6.8	6.8	6.8	6.8	6.8	6.8	6.7	6.7	6.7	6.7	6.6	6.6	6.0	6.6
Pressure dewpoint outlet	°C /°F		-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40
Maximum pressure drop	barg	PCT (%)	95	0.8	0.8	0.8	1	1	1.1	1.2	1.2	1.2	1.2	1.4	NA	NA	NA
			99.9	0.5	0.5	0.5	0.6	0.6	0.7	0.7	0.7	0.7	0.7	0.9	0.9	0.9	1
		PCT (%)	99.999	0.3	0.3	0.4	0.4	0.4	0.4	0.4	0.4	0.5	0.6	0.6	0.6	0.7	0.7
Length	mm		798	798	798	798	798	798	798	1422	1422	1422	1422	1422	1422	1422	1422
	inch		31	31	31	31	31	31	31	56	56	56	56	56	56	56	56
Width	mm		840	840	840	840	840	840	840	840	840	840	840	970	970	970	970
	inch		33	33	33	33	33	33	33	33	33	33	33	38	38	38	38
Height	mm		2022	2022	2022	2022	2022	2022	2022	2022	2022	2022	2022	2022	2022	2022	2022
	inch		80	80	80	80	80	80	80	80	80	80	80	80	80	80	80
Mass	kg		244	257	270	306	339	360	599	627	663	716	805	1018	1191	1191	
	lbs		538	567	595	675	747	794	1321	1382	1462	1579	1775	2244	2626	2626	
Inlet and outlet connections	G/NPT		1"	1"	1"	1"	1"	1"	1"	1"	1"	1"	1"	1"	1"	1"	1"

1. Flow is measured at Reference Conditions: 1 bara and 20°C at operating pressure of 7 barg, inlet temperature 20°C & Air Inlet Quality of ISO 8573-1:2010 class 1-4-1